

STIX A740 MULTI BEST

PREMIUM DISPERSION ADHESIVES FOR PVC COVERINGS

KEY BENEFITS

- Long laying time
- Particularly economical
- Wet and dry adhesion
- Solvent-free
- Particularly spreadable
- High initial tack
- Short flash-off time



APPLICATIONS

DESTINATIONS

STIX A740 MULTI BEST is a dispersion adhesive for :

Associated floor coverings :

- PVC coverings in sheets and tiles
- CV coverings
- Rubber coverings up to 4 mm thickness with smooth
- Ground back and smooth usable surface
- Linoleum coverings
- Carpets with different backings

For carpet coverings with high residual stress, such as stubborn needlefelt coverings, we recommend STIX A530 TEX POWER. Suitable for the adhesive bonding of PVC to PVC coverings.

PRODUCT CHARACTERISTICS

Composition/ colour	Synthetic resin dispersion / Beige-white
Waiting time*	wet adhesion : 10-15 min adhesion : 45-60 minutes
Open time*	60 min
Walk on time*	24 hours
Curing time* Floor installation	After 24 hours
Coverage	A2 approx : 280 g/m ² B1 approx. : 300 g/m ²
Application temperature	+18°C to 23°C

*these times are determined at + 23° C and 50 % relative humidity on normally absorbent substrates

SUBFLOOR PREPARATION

CLEANING PREPARATION

In accordance with the requirements of DIN 18365, the substrate must be particularly level, permanently dry, acidic, crack-free, tension and pressure-resistant and, if necessary, professionally prepared to be ready for installation. Apply suitable primers and smoothing compounds. As a general rule, level out screeds to a layer thickness of at least 2 mm.

METHOD OF USE

STIX A740 MULTI BEST is evenly applied to the substrate with a serrated spatula. Depending on the floor covering, a flash-off time may be required. Place the floor covering in the adhesive off-bed and rub in thoroughly. After 30 - 40 minutes, rub the floor covering again. Thermal sealing of the joints should be carried out after 24 hours at the earliest.

Special instructions for the installation of rubber flooring:

For rubber coverings from 3 mm thickness, use TKB toothing B1.

Pressure-sensitive adhesive bonding of homogeneous PVC coverings:

The pressure-sensitive adhesive is used for non-absorbent subfloors. in combination with homogeneous PVC coverings. For this purpose it is essential that the adhesive is allowed to flash off completely before the flooring is laid.

Flash-off time: 45 - 60 minutes, depending on temperature and humidity (finger test).

Laying time: Up to max. 60 minutes. Otherwise proceed in the same way as above.

NOTE: Lay the covering as accurately as possible, as the high surface stickiness of the coating makes it difficult to make necessary corrections. When laying thinner coverings and if the laying time is exceeded, the trowel notch on the upper side may be marked. We expressly exclude claims arising from this. PVC design coverings are not suitable for adhesive bonding.

Please observe the instructions of the flooring manufacturer.

COVERAGE

A2 approx : 280 g/m²

B1 approx. : 300 g/m²

STORAGE STABILITY

Up to 12 months in the original unopened container stored between +10°C and +30°C. Frost-sensitive

CLEANING

Tools should be cleaned with water, preferably whilst the adhesive is still wet.

REMARKS

Always observe an appropriate cure time.

Tightly close all containers after use.

- Suitable for rubber floor coverings for which the manufacturer recommends an acrylic adhesive.

Code	UC	PCB	GENCOD
30615765	13 kg	1	4008373130597

SAFETY

For more details, consult the safety data sheet on <https://bostiksd.thevercs.com/default.aspx>

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